

# **Multisil**\*

# silicone sealant

### **Product Description**

Multisil silicone is a one-part, low modulus silicone sealant that has a neutral cure when exposed to atmospheric moisture. The resulting rubber-like seal exhibits high elasticity and excellent durability against sunlight, UV radiation, rain, snow and temperature extremes.

Multisil silicone provides good adhesion to most common building materials such as: glass or glazed surfaces, aluminium and other metals, masonry, treated wood, concrete, PVC and many other plastics without the use of a primer.†

## **Typical Performance Properties**

- UV resistant
- Excellent durability
- Unaffected by high or low temperatures
- Resistant to weathering
- 100% silicone
- Low-modulus
- High elasticity
- Fast curing
- High movement capability
- Low odor

## **Potential Applications**

- Glazing
- Construction
- Joint Sealing
- Bonding
- Assembly

† Qualification testing is advised. In certain cases the use of a primer may be required.









### **PRODUCT** DATA

| General Product Data                       | UOM      |                              | Results    |
|--|----------|------------------------------|------------|
| Cartridge Availability                     | ml       |                              | 310        |
| Foils Availability                         | ml       |                              | On request |
| Colors Available                           |          |                              | On request |
| Curing System                              |          |                              | Neutral    |
| Uncured Product Data                       | UOM      | Procedure                    | Results    |
| cific Gravity                              |          |                              | 1.03       |
| Application Rate                           | g/minute | 6 mm orifice, 2 bar pressure | 400        |
| Sag  | mm       | ISO 7390                     | <2         |
| Tooling Time                               | minutes  | at 23 °C, 50% RH             | 10         |
| Tack Free Time                             | minutes  | at 23 °C, 50% RH             | 20         |
| Shelflife                                  | months   |                              | 13         |
| Application temperature                    | (°C)     |                              | +5 / +40   |
| Cured Product Data                         | UOM      | Procedure                    | Results    |
| Hardness (Shore A)                         | Shore A  | DIN 53505                    | 20         |
| Full Cure                                  | days     |                              | 1 - 5      |
| Tensile Strength                           | MPa      | ASTM D 412 (die C)           | 1.2        |
| Tensile modulus @ 100% elongation          | MPa      | ASTM D 412 (die C)           | 0.3        |
| Elongation at break                        | %        | ASTM D 412 (die C)           | 550        |
| Tensile adhesion modulus @ 100% elongation | MPa      | ISO 8339 (glass substrates)  | 0.32       |
| Tensile adhesion strength at break         | MPa      | ISO 8339 (glass substrates)  | 0.56       |
| Tensile elongation at break                | %        | ISO 8339 (glass substrates)  | 300        |
| Peel adhesion strength                     | Kn/m     | ASTM C 794                   | 6          |
| Temperature resistance                     | (°C)     |                              | -50 / +100 |

**CERTIFICATION** EN15651-1 Type F INT-EXT class 25LM

EN15651-2 Type G class 25LM

SNJF Vitrage no 345

SNJF Facade no 344 Classe F25E/G25E with or without primer

### **HANDLING & SAFETY**

Customers considering the use of this product should review the latest Material Safety Data Sheet and label for product safety information, handling instructions, personal protective equipment if necessary, and any special storage conditions required. Material Safety Data Sheets are available at www.ge.com/silicones or, upon request, from any MPM representative. Use of other materials in conjunction with MPM sealants products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

# **FOR USE**

INSTRUCTIONS Surface must be clean, dry and free from oil, grease, dust and other loose matter. Detergent or soap and water treatments are not recommended. Surfaces should be cleaned with alcohol, M.E.K. or other suitable solvent. The solvent used should be checked for compatibility with adjacent materials that it will contact.

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